



## QUICK-DRYING INDUSTRIAL ENAMEL



### DESCRIPTION

Quick-drying industrial enamel.

### ADVANTAGES

- ✓ Excellent adherence to metal.
- ✓ Anti-corrosive.
- ✓ Quick drying and repainting times.
- ✓ Brushes on easily for a smooth finish.
- ✓ Excellent value for money.

### RECOMMENDED USES

For interior and exterior use when a fast-drying paint is required. For workshop or on-site use on metal structures (machinery, structures, grills, metalwork, etc.).

### PRESENTATION

Colours: White, black, Tr base and RAL colours to order.  
Finish: Gloss and satin.  
4 and 15 L tubs.

### TECHNICAL CHARACTERISTICS

**Composition:** Fixed vehicle - Styrenated alkyd resin.  
Pigments: Mineral and organic.  
Solvent: blended hydrocarbons.

**Density:** 1.35 ± 0.02 Kg./L. depending on colour.

**Solid volume:** 45% approx. depending on colour.

**Coverage:** 12 - 14 m<sup>2</sup>/Lt. approx.

**Drying:** To the touch 45-60 minutes.  
Total 90 minutes.  
Repaint: After 2 hours at 25 °C.

## APPLICATION

**Coats:** 1

**Recommended thickness:** 40-50 microns dry

**Dilution:** 10-15 % for spray gun and airless.  
5-10 % for brushing and rolling

**Application temperature:** 5 to 30 °C.

**Painting tools:** spray gun, brush, roller, etc.  
Mix well before use.

## SURFACE PREPARATION

### **New surfaces:**

Prepare surface appropriately for the type of material.

Iron: prime with shop primer, etc.

Galvanised: prime with solvent-based Pinafix or shop primer.

PVC non-ferrous surfaces: sand lightly and apply a coat of solvent-based Pinafix.

### **Old surfaces:**

Remove loose and flaky paint and rust. Ensure surface is clean, dry and grease-free and there is no deposit which may affect adherence. If the surface is sound, sand lightly and paint.

## STORAGE

Easy to mix by shaking after 12 months' storage in a sealed container. Does not form skin, gel or lumps. Keep away from temperatures below 5 °C.

## SAFETY

Consult the label and the Safety Data Sheet.  
Priming only appropriate for industrial uses.

**Pinay**

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